TOKEN ELECTRONICS IND. CO., LTD.

HONESTY PERFECTION SHARING

Catalogue of General Resistors

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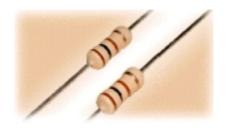
INDEX

RD Carbon Film Fixed Resistors (CF)	2
RN Metal Film Resistors (MF)	3
RSN RSS Metal Oxide Film Fixed Resistors (MOF)	4
KNP Wire-Wound Resistors	5
KNP-N Non-Inductive Type Wire-Wound Resistors	5
SQ Cement Type Resistors	6
SQP Style	6
SQM Style	6
SQH Style	6
SQZ Style	7
FR Fusible Resistors	8
FRN Metal Alloy Film Type Fusible Resistors	8
FKN Wire Wound Type Fusible Resistors	8
FSQ Cement Type Fusible Resistors	8
RCR Power Type Metal Glaze Anti Surge Resistors	9
Think Film Chip Resistors	10
Chip Resistors	10
Chip Array Resistors	10
LR Low Value Power Resistors	13
LR35 series	13
LR08 series	14
ZJ Zero Ohm/Jumper Wire Resistors	15
Resistor Forming Type And Dimensions	16
Resistor Color Code System	17
Significant Figures Of Nominal Resistance	18
Token Resistor Glossary	19
Precautions In Use Of Fixed Resistors	20
Precautions In Use	21

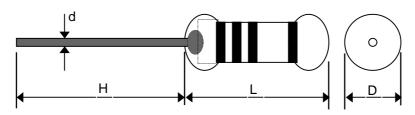


CARBON FILM FIXED RESISTORS

Carbon film resistors are the earliest and a still popular type of resistor and carbon film resistors are made by breaking down hydrocarbon gases at high temperature in a vacuum to form a carbon deposit on the surface of a cylindrical substrate. Trimming to value is accomplished by the cutting of spiral grooves. An alternative method of producing carbon film is to mechanically apply carbon "dust" dispersed in a curable polymeric binder. The material is painted on the substrate in a spiral pattern and cured at a moderately elevated temperature. Resistor types include general purpose.



Through hole (dip type) and surface mount devices. Also included are specialty types, such as high power, high voltage and fusible resistors. Carbon film resistors also come in nonflammable coating that can withstand high temperature. Token carbon film resistors come with competitive prices and widely used in the electronics, and consumer electrical industries.



CARBON	CARBON FILM RESISTORS GENERAL SPECIFICATIONS									
Туре	e Power Rating		er Rating Dimension (mm)		Maximum Working	Maximum Overload	Resistance Range			
RD	RD	RDS	L	D	Н	d±0.05	Voltage	Voltage	± 2%(G)	± 5%(J)
CR-12	1/8 W		3.2±0.2	1.5 ±0.2	26±1	0.45	200	400	10 Ω-470K	1 Ω -4.7M
CR-16	1/6 W	1/4 W	3.2±0.2	1.5±0.2	26±1	0.45	200	400	1Ω-10M	0.5Ω -22M
CR-25	1/4 W	1/2 W	6.2±0.5	2.3±0.3	26±1	0.55	250	500	1Ω-10M	0.5Ω -22M
CR-33	1/3 W	1/2 W	8.5±0.5	2.8±0.3	26±1	0.55	250	500	1Ω-10M	0.5Ω -22M
CR-50	1/2 W	1 W	9.0±0.5	3.0±0.5	26±1	0.60	350	700	1Ω-10M	0.5Ω -22M
CR-100	1 W	2 W	11±1.0	4.0±0.5	35±3	0.80	500	1000	1Ω-10M	0.5Ω -22M
CR-200	2 W	3 W	15±1.0	5.0±0.5	35±3	0.80	500	1000	1Ω-10M	0.5Ω -22M
CR-300	3 W	5 W	17±1.0	6.0±0.5	35±3	0.80	500	1000	1Ω-10M	0.5Ω -22M

ELECTRICAL PERFORMANCE		
Test Items	Condition	Spec
Short Time Over Load	2.5 Times of rated voltage for 5sec.	± 1%
Load Life	70°C on-off cycle 1,000hrs.	± 5%
Moisture-Proof Load Life	40°C 95% RH on-off cycle 1,000hrs	± 5%
Soldering After Resistance	350°C for 3sec.	± 0.5%
Temperature Cycle	-30°C ~85°C 5cycles	± 2%
	1Ω ~22K Ω	± 300ppm /°C
	22K Ω ~510KΩ	± 450ppm /°C
Resistance Temperature Coefficient	510K Ω ~1M Ω	± 800ppm /°C
-	1M Ω ~ 2.2M Ω	± 1000ppm /°C
	2.2M Ω ~ 5.1M Ω	± 1400ppm /°C

<u>RD</u> ↓	<u>1/4W</u> ↓	<u>100Ω</u> ↓	<u>J</u>	<u>T/B</u> ↓
Product Type.	Rated Power.	Resistance Value. (Ω)	Resistance Tolerance.	Forming

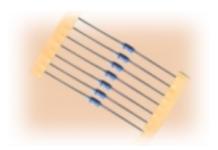


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TOKEN MEANS QUALITY AND SERVICE

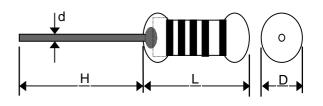
METAL FILM RESISTORS

Metal film resistors use nickel-chromium or a similar alloy deposited on a ceramic rod by a vacuum process of evaporation or sputtering. The final resistance value is (most commonly) defined by cutting an insulating path through the film along the length of the rod while keeping it in rotation. This electrically lengthens the resistor by producing a helix current path around the rod from end-to —end. The technology is capable of supporting precision characteristics over a broad resistance range. Resistor types include axial Through Hole through-hole and metal film fusible resistor on special purpose.



METAL F	METAL FILM RESISTORS GENERAL SPECIFICATIONS										
Style	Mil	Power Rating (W)			Dimensio	on (mm)		Max Worki	ng Voltage	Max Ov Volt	
	Style	RN	RNS	L	L D H d±0.05		RN	RNS	RN	RNS	
MF – 12	RN-50	1/8W	1/4W	3.2± 0.2	1.5 ± 0.2	26 ± 1.0	0.45	200	150	400	300
MF – 25	RN-55	1/4W	1/2W	6.0 ± 0.3	2.3 ± 0.3	26 ± 1.0	0.55	250	200	500	400
MF - 50	RN-60	1/2W	1W	9.0 ± 0.5	3.0 ± 0.5	26 ± 1.0	0.60	350	250	700	500
MF – 100	RN-65	1W	2W	11 ± 1.0	4.0 ± 0.5	35 ± 3.0	0.80	500	300	1000	600
MF - 200	RN-70	2W	3W	15 ± 1.0	5.0 ± 0.5	35 ± 3.0	0.80	500	350	1000	700

RESIS	TANCE	RANGE			
Style	Mil Style	Tolerance	TC+15-25ppm	TC+50 ppm	TC+100 ppm
		±1%	100 Ω-100Κ Ω		
MF-12	RN-50	±0.5%	100 Ω -100K Ω	10 Ω -1M Ω	10 Ω -1M Ω
		±0.25%	100 Ω -100K Ω		
		±1%	51.1 Ω -511K Ω		
MF-25	RN-55	±0.5%	51.1 Ω -511K Ω	10 Ω- 1M Ω	10 Ω- 1M Ω
IVIF-25	KIN-33	±0.25%	100 Ω -300K Ω	1077-110177	1077-11017
		±0.1%	100 Ω -300K Ω		
	RN-60	±1%	51.1 Ω -1K Ω		
MF-50		±0.5%	51.1 Ω -1K Ω	10 Ω- 1M Ω	10Ω-1ΜΩ
1011 -30		±0.25%	100 Ω -551K Ω		10 22 - 1101 22
		±0.1%	100 Ω -330K Ω		
		±1%	51.1 Ω -1K Ω		
MF-100	RN-65	±0.5%	51.1 Ω -1K Ω	10Ω-1ΜΩ	10Ω-1ΜΩ
IVII - 100	KIN-03	±0.25%	100 Ω -551K Ω	1077-110177	1077-110177
		±0.1%	100 Ω -330K Ω		
		±1%	51.1 Ω -1K Ω		
MF-200	RN-70	±0.5%	51.1 Ω -1K Ω	10 Ω- 1M Ω	10 Ω- 1M Ω
IVII -200		±0.25%	100 Ω -551K Ω	1077-110177	1077-110177
		±0.1%	100 Ω -330K Ω		
* Standa	ard resista	ance is 10Ω -	$1M\Omega$, below or	over this resis	stance on



<u>MF-25</u>	<u>1/4W</u>	<u>100 Ω</u>	<u>J</u>	<u>T/B</u>
↓	↓	↓		↓
Product Type.	Rated Power	Resistance Value. (Ω)	Resistance Tolerance.	Forming

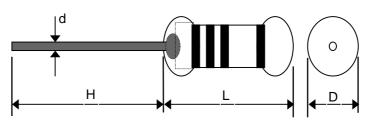
ELECTRICAL PERFORMA	NCE		
Requirements	Characteristics	JIS C 5202	MIL-R-10509F
Operating Temp Rang	-55°C ~155°C		
Temp Coefficient (°C)	±25 ±50 ±100	5.2 A	4.6.12
Short Time Overload	$\pm (0.5\% + 0.05\Omega)$	5.5 A	4.6.6
Insulation Resistance	Over 10M Ω	5.6 A	4.6.9
Dielectric Withstanding V	±(0.5%+0.05Ω)	5.7 A	4.6.8
Effect of Soldering	±(0.5%+0.05Ω)	6.4 350°C 3 sec	4.6.10
Temperature Cycling	±(0.5%+0.05Ω)	7.4	4.6.4
Low Temp Operation	±(0.5%+0.05Ω)		4.6.5
Terminal Strength	±(0.5%+0.05Ω)	6.1	4.6.7
Moisture Resistance	±(1%+0.05Ω)	7.9 1,000hrs	(MIL R-22684 4.6.10)
Load Life	±(1%+0.05Ω)	7.10 1,000hrs	4.6.13
Storage	±(0.2%+0.05Ω)	Shelved one year in a roo	m of normal temp, and humidity



METAL OXIDE FILM FIXED RESISTORS

Metal oxide resistors have a resistance element formed by the oxidation reaction of a vapor or spray of tin chloride solution on the heated surface of a glass or ceramic rod. The resulting tin-oxide film is adjusted to value by cutting a helix path through the film. The metal oxide film can Sustain high temperatures and electrical overloads, and supports moderate-to-precision attributes. Resistor types include high power and flameproof axial through hole and surface-mounted devices.





METAL	METAL OXIDE FILM RESISTORS GENERAL SPECIFICATIONS									
TY	PE			Max Working Voltage		Dielectric Withstanding Voltage				
RSS	RSN	L	D	Н	d±0.05	RSS	RSN	RSS	RSN	
1/2W	1/4W	6.0 ± 0.3	2.3 ± 0.3	26 ± 1	0.55	200V	300V	400V	500V	
1W	1/2W	9.0 ± 0.5	3.0 ± 0.5	26 ± 1	0.60	250V	350V	500V	600V	
2W	1W	11 ± 1.0	4.0 ± 0.5	26 ± 3	0.80	300V	350V	600V	700V	
3W	2W	15 ± 1.0	5.0 ± 0.5	35 ± 3	0.80	350V	350V	700V	700V	
5W	3W	17 ± 1.0	6.0 ± 0.5	35 ± 3	0.80	350V	500V	700V	1000V	
6W	5W	24 ± 1.0	8.0 ± 0.5	38 ± 3	0.80	500V	700V	800V	1000V	
7W 6W 24		24 ± 1.0	8.0 ± 0.5	38 ± 3	0.80	500V	700V	800V	1000V	
10W	7W	41 ± 1.0	8.0 ± 0.5	38 ± 3	0.80	750V	850V	850V	1000V	
	10W	53 ± 1.0	8.0 ± 0.5	38 ± 3	0.80	750V	850V	850V	1000V	

ELECTRICA	L PERFORMANCE						
	Requirements	Characteristics	Tes	Test Method			
			JIS C 5202	MIL-R-22684B			
Operating Ter	mp.Range	-55°C~200°C					
Temp. Coeffic	cient (ppm/°C)	± 300	5.2	4.6.11			
	Short Time Overload	± (1%+0.05Ω)	5.2 A	4.6.5			
Max.	Effect of Soldering	± (1%+0.05Ω)	6.4 350°C 2sec	4.6.9			
Resistance	Temp.Cycling	± (1%+0.05Ω)	7.4 -55°C/85°C	4.6.3			
Changes	Moisture Resistance	±5%	7.9 1,000hr	4.6.10			
	Load Life	±5%	7.10 1,000hr	4.6.12			
Dielectric Wit	hstanding Voltage	$\pm (0.5\% + 0.05\Omega)$	5.7 A	4.6.7			
Insulation Re	sistance	Over. 10M Ω	5.6 A	4.6.8			
Non-Complistinility			The resistor shall withstand Overload test in accordance with Artice UL492.2 13 without producing a fire hazard.				
Resistance to	Solvents	No damage on the app	No damage on the appearance, color bands.				

<u>RSN</u>	<u>1W</u>	<u>100Ω</u>	<u>J</u>	<u>T/B</u>
\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
Product Type.	Rated Power.	Resistance Value.	Resistance	Forming
		(Ω)	Tolerance.	



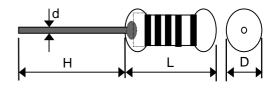
KNP WIRE-WOUND RESISTOR

Wire wound resistor construction consists of a measured length of resistance wire (metal alloy) wound on a core (usually a ceramic). The element assembly is then protected by a coating or enclosure of insulating material (such as: vitreous enamel, silicone, cement, epoxy, etc.). Wire wound Resistors are typically used where large power dissipation is required and where ac performance is relatively unimportant. Token provides wire wound resistors (KNP), and non-inductive wire wound (KNPN).



	Туре	Rated		Dimensi	ons (m	m)	Resistance	Tolerance
		Watts	D ± 0.5	L ± 1	H ± 3	d ± 0.05	Range (Ω)	
	KNP-50	1/2W	4	9.0	26	0.60	0.1-50 Ω	
	KNP-100	1W	4	9.0	26	0.60	0.1-50 Ω	
	KNP-100B	1W	4.5	11.5	26	0.80	0.1-100 Ω	
	KNP-200	2W	4.5	11.5	26	0.80	0.1-100 Ω	
	KNP-200B	2W	5.5	15.5	35	0.80	0.1-200 Ω	
	KNP-300	3W	5.5	15.5	35	0.80	0.1-200 Ω	
	KNP-400	4W	6.5	17.5	35	0.80	0.1-300 Ω	
KNP	KNP-500	5W	6.5	17.5	35	0.80	0.1-400 Ω	± 1% ~ 5%
	KNP-500B	5W	8.5	24.5	38	0.80	0.1-400 Ω	
	KNP-600	6W	8.5	24.5	38	0.80	0.1-1KΩ	
	KNP-700	7W	8.5	24.5	38	0.80	0.1-1.5KΩ	
	KNP-800	8W	8.5	42	38	0.80	0.1-2KΩ	
	KNP-1000	10W	8.5	42	38	0.80	0.1-2KΩ	
	KNP-1000B	10W	8.5	54	38	0.80	0.1-3KΩ	
	KNP-1250	12.5W	8.5	54	38	0.80	0.1-3KΩ	
NON-INDU	CTIVE TYPE WIRE W	OUND RES	ISTORS (SENER	AL SPE	CIFICATIO	NS	
	KNPN-50	1/2W	4	9.0	26	0.60	0.1-10Ω	
	KNPN-100	1W	4	9.0	26	0.60	0.1-10Ω	
	KNPN-100B	1W	4.5	11.5	26	0.80	0.1-10Ω	
	KNPN-200	2W	4.5	11.5	26	0.80	0.1-10Ω	
KNIDNI	KNPN-200B	2W	5.5	15.5	35	0.80	0.1-20Ω	. 40/ - 50/
KNPN —	KNPN-300	3W	5.5	15.5	35	0.80	0.1-20Ω	± 1% ~ 5%
	KNPN-400	4W	6.5	17.5	35	0.80	0.1-30 Ω	
	KNPN-500	5W	6.5	17.5	35	0.80	0.1-30 Ω	
	KNPN-500B	5W	8.5	24.5	38	0.80	0.1-50 Ω	
	KNPN-600	6W	8.5	24.5	38	0.80	0.1-50Ω	

ELECTRICAL PERFORMANCE									
Test Items	Condition	Spec							
Resistance Temp. Coeff.	-55°C ~155°C	± 300 ppm /°C							
Short Time Overload	2.5 times of rated voltage 5 sec.	± (2 %+0.05 Ω)							
Rated Load	Rated wattage 30 min.	± (1 %+0.05 Ω)							
Voltage Withstanding	500VAC 1 min	± (1 %+0.05 Ω)							
Insulation Resistance	500V meager	20M Ω							
Temp. Cycle	-30°C ~85°C 5 cycles	± (1 %+0.05 Ω)							
Load Life	70°C on ~ off cycle 1000 hrs.	± (5 %+0.05 Ω)							
Moisture-Proof Load Life	40°C 95% RH on~off cycle 500 hrs.	± (3 %+0.05 Ω)							
Incombustibility	16 times of rated wattage for 5 min.	Not flamed							
Soldering After Resistance	350°C for 3 sec	±(0.5 %+0.05 Ω)							



<u>KNP-100</u> ↓	<u>1₩</u>	$\frac{1\Omega}{\downarrow}$	<u>J</u> ↓	<u>T/B</u> ↓
Product Type.	Rated Power.	Resistance Value. (Ω)	Resistance Tolerance.	Forming

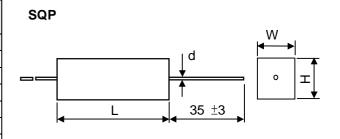


CEMENT TYPE RESISTORS

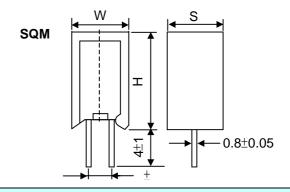
Token cement resistors are made by winding resistance wires around non-alkaline ceramic core or metal oxide film rod, which is added with a layer of heat and humidity resistant and non-corrosive protective material. The wire wound resistor is then placed in a square ceramic package sealed with special nonflammable heat-resistant cement. Token. Offers wide range cement type resistors including SQP type, SQM type, SQZ type, and SQH type.



SQP CEMENT TYPE RESISTORS DIMENSIONS										
Туре	Di	imens	ions (stance $ge(\Omega)$					
SQP	W±1	H±1	L±1.5	d±0.05	SQP	RS+SQP				
2W	7	7	18	0.6	0.1~82					
3W	8	8	22	0.8	0.1~180	181~33K				
5W	10	9	22	0.8	0.1~180	181~50K				
7W	10	9	35	0.8	0.1~430	431~50K				
10W	10 9 48 0.8				0.1~470	471~50K				
15W	12.5 11.5 48 0.8				0.5~600	601~150K				
20W.25W	14	13.5	60	8.0	0.8~1K	1.1~150K				

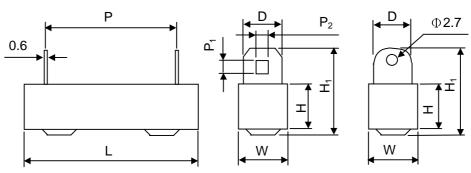


SQM C	SQM CEMENT TYPE RESISTORS DIMENSIONS											
Туре	Dime	nsions	(mm)	Resistance Range(Ω)								
SQM	H±1.5 W±1 S±1			SQM	RS+SQM							
2W	20	12	8	0.1-8.0	81-50K							
3W	25	12	8	0.1-180	181-50K							
5W	25	13	9	0.1-180	181-50K							
7W	39 13 9			0.1-430	431-47K							
10W	51	13	12	0.1-470	471-47K							
10WS	35	16	12	0.1-430	431-47K							



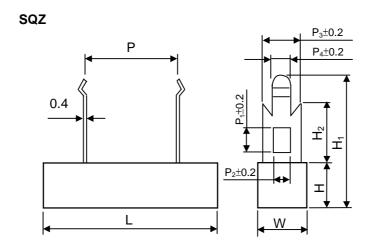
SQH CEMENT TYPE RESISTORS DIMENSIONS

SQH



Туре			_	nce Range Ω)	Max Working						
SQH	A±1	B±1	L±1	P±1	H±1	D±1	P ₁ ±0.2	P ₂ ±0.2	SQH	RS+SQH	Voltage
10W	10	9	48	32	21	5	2.5	2	0.1~500	500~50K	500V
15W	12.5	11.5	48	32	21	5	2.5	2	1~1K	1K~150K	600V
20W	14.5	13.5	60	43	24	6	3.0	2.5	1~2K	2K~150K	700V
30W	19	19	75	56	29	6	3.0	2.5	1~2K		700V
40W	19	19	90	67	29	6	3.0	2.5	2~3K		700V
50W	19	19	90	67	29	6	3.0	2.5	2~3K		700V

SQZ CEMENT TYPE RESISTORS DIMENSIONS



Туре					stance $ge(\Omega)$							
SQZ	L±1.5	W±1	H±1	P±1.5	P ₁	P ₂	P_3	P ₄	H₁±1	H ₂ ±1	SQZ	RS+SQZ
5W	25(28)	10	10	9.5(15)	4.2	2	5	1.5	25	10.5	0.1-130	131-50K
7W	36	10	10	20	4.2	2	5	1.5	25	10.5	0.1-430	431-50K
10W	48	10	10	32	4.2	2	5	1.5	25	10.5	0.2-470	471-50K
15W	48	12.5	12	32	4.2	2	5	1.5	26	10.5	1-600	601-150K
20(25WS)	60	15	13	42	7	6	10	2.7	36	15.0	1-1K	1.1K-150K

ELECTRICAL PERFORMANCE									
Test Items	Condition	Spec							
Resistance Temp. Coeff.	-30°C ~ 200°C	± 300ppm / °C							
Short Time Over Load	2.5 times of rated voltage for 5 sec.	± (2 %+0.05 Ω)							
Rated Load	Rated wattage for 30 min.	± (1 %+0.05Ω)							
Voltage Withstanding	800V AC 1 min.	No charge							
Insulation Resistance	500 V meager	1000M Ω							
Temp. Cycle	-30°C ~ 85°C for 5 cycles	± (1 %+0.05 Ω)							
Load Life	70°C on-off cycle 1000hrs.	± (5 %+0.05 Ω)							
Moisture-proof Load Life	40°C 95% RH on-off cycle 500 hrs.	± (5 %+0.05 Ω)							
Incombustibility	16 times of rated wattage for 5 min.	Not flamed							

SQP	<u>5W</u>	<u>100Ω</u>	<u>↑</u>	<u>Bulk</u>
↓	↓	↓		↓
Product Type.	Rated Power.	Resistance Value. (Ω)	Resistance Tolerance.	Packing-Code



FUSIBLE RESISTORS

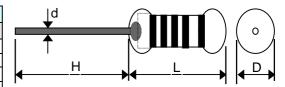
Fusible resistors are specially spiraled to provide the fusible function with flame retardant coating. Fusible resistors contain both functions, as being a resistor in normal condition and changed into a fuse while abnormal current comes into the protected PCB or equipments. Token fusible resistors are widely used in constant voltage designed; overload protection, capplicable for battery chargers, TV sets, cordless phones, and PC/CPU coolers. Token provides metal film fusible resistors (FRN), carbon film fusible resistors



(FRN), wire wound fusible resistors (FKN), and cement type fusible resistors (FSQ).

									Dialogania
Туре	Rated		Dimension (mm)				Resistance	Dielectric Withstanding	
	Wattage	L ± 1.5	D ± 1	H ± 0.5	W ± 0.5	H ± 3	d ± 0.05	Range	Voltage
	1/4W	6	2.3			26	0.55	0.22 Ω~ 100K Ω	300V
	1/2W	6	2.3			26	0.55	0.22Ω ~ 100 K Ω	300V
FRN	1W	9	3.0			26	0.6	0.22 Ω~ 100K Ω	350V
	2W	11	4.0			26	0.8	0.3Ω ~ 100 K Ω	500V
	3W	15	5,0			35	8.0	0.3 Ω~ 100K Ω	500V
	1W	9	4.5			26	0.6	0.1 Ω~ 22 Ω	500V
	2W	11	5.0			26	0.8	0.1 Ω~ 60 Ω	500V
FKN	3W	15	5.5			35	0.8	0.1 Ω ~ 100 Ω	500V
	5W	17	6.5			35	8.0	0.2Ω~ 200Ω	500V
	6W	24	8.5			38	0.8	0.3Ω~ 250Ω	500V
	2W	18		7	7	35	0.6	0.1 Ω~ 22 Ω	1000V
	3W	22		8	8	35	0.8	0.1 Ω~ 120 Ω	1000V
FSQ	5W	22		9	10	35	0.8	0.2Ω~ 120Ω	1000V
	7W	35		9	10	35	0.8	0.3 Ω ~ 250 Ω	1000V
	10W	48		9	10	35	0.8	0.3Ω~ 500Ω	1000V

ELECTRICAL PERFORMANCE								
Test Items	Condition	Spec.						
Operating Temp.	-40°C ~240°C							
Resistance Temp. Coeff.	-30°C ~150°C	± 200PPM / °C						
Short Time Overload	2.5 times of rated voltage for 5 sec.	± 2 %						
Insulation Resistance	500V meager	1000 M Ω						
Temp. Cycle	-30°C ~85°C for 5 cycles	± ((1 %+0.05Ω)						
Load Life	25°C on-off cycle 1,000 hrs.	± (5 %+0.05Ω)						
Moisture-Proof Load Life	40°C 95 % RH on-off cycle 1,000 hrs.	± (5 %+0.05Ω)						
Solder Pot	270°C for 3 sec.	± (1 %+0.05Ω)						
Incombustibility	16 times of rated wattage for 5 min	Not flamed						



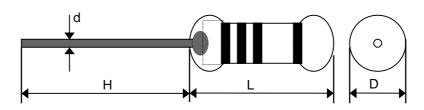
FUSING CHARACTERISTICS							
Power Wattage	Fusing Time						
16 X Rated Wattage	Within 2 min						
24 X Rated Wattage	Within 1 min						
32 X Rated Wattage	Within 30 sec.						

<u>FRN</u>	<u>1/2W</u>	<u>0.47Ω</u>	<u>J</u>	<u>T/B</u>
↓	↓	↓	↓	↓
Product Type.	Rated Power.	Resistance Value. (Ω)	Resistance Tolerance.	Forming

POWER TYPE METAL GLAZE ANTI SURGE RESISTOR (RCR)

Power Type Metal Glaze Anti Surge Resistors (RCR) are made by metal glaze coating on the surface of a cylindrical substrate with excellent anti-surge characteristics and stable at even high resistance range. Token metal glaze anti surge power type resistors come with competitive prices and are widely used in the power source protector like fluorescent's inverter, and starting resistor for Mercury Lamp. For high value resistance application, metal glaze anti-surge resistors are widely used in computer and electronics, like protector of eliminate electrostatic and thunder lightning.





ANTI SURGE RESISTOR GENERAL SPECIFICATION									
Туре	Power Rating	Н	d±0.05						
RCR50	1/2W	9.0±1	3.2±0.5	26±3	0.60				
RCR100									

ANTI SUF	ANTI SURGE RESISTOR POWER RATING									
Туре	Power Rating	Max Working Voltage	Max Overload Voltage	Dielectric With-standing Voltage	TCP. (ppm /°C)	Resistance Range E24.J (±5%)	Operating Temp. Range			
RCR50	1/2W	700V	1000V	700V	±350	100K Ω ~33M Ω	-55°C ~+155°C			
RCR100	1W	1000W	1500W	700W						

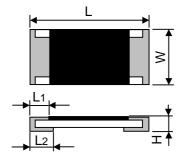
LOADING CONDITIONS		
Surge Voltage	Anti-Surge Characteristics	Surge Test Condition
10KV	In accordance with IEC 65 Safety	(2.5 Sec. ON + 2.5 Sec. Off)×10
$(R0 > 100K\Omega)$	specification.	Cycles ∆R≦10%

RCR50	<u>1/2W</u>	<u>1ΜΩ</u>	<u>J</u>	<u>T/B</u>
\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
Product Type.	Rated Power.	Resistance Value.	Resistance	Forming
		(Ω)	Tolerance.	

THINK FILM CHIP RESISTORS

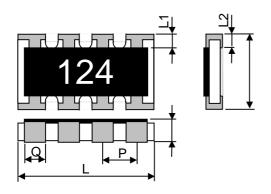
Token think film chip resistors are formed by vacuum depositing a resistive alloy on a usually flat substrate of ceramic. Photolithographic or similar techniques are used to define the final geometry of the resistors and interconnecting traces. This technology provides for close ratio matching and tracking of resistors in a network, as well as low stand-alone temperature coefficient and resistance tolerance. Resistor types include precision chip resistors (FCR), chip array resistor (RCA), and chip resistor networks (RCN).

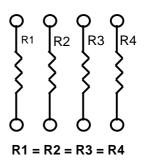
THINK FILM CHIP RESISTORS DIMENSIONS								
Dimensions Type	L	w	Н	L ₁	L ₂			
FCR 03	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20			
FCR 05	2.00± 0.15	1.25±0.15	0.50±0.10	0.40±0.20	0.35±0.15			
FCR 06	3.10± 0.15	1.55±0.15	0.55±0.10	0.50±0.25	0.50±0.25			



CHIP RESIST	ORS RATIN	IG					
Туре	Power Rating	Max.	Max Overload	Resistance	Resistance Range (Ω)		Standard Resistance
	at 70°C	RCWV	Voltage	Tolerance (%)	Min	Max	Values
FCR03	1/10W	50V	100V	± 1%(F)	10Ω	1M Ω	E-96
FCRU3	171044	30 V	100 V	± 5%(J)	1 Ω	10M Ω	E-24
ECD05	1/8W	150V	2001/	± 1%(F)	10 Ω	1M Ω	E-96
FCR05	1/044	1500	300V	± 5%(J)	1 Ω	10M Ω	E-24
FORMS	4 / 4 / 4 /	0001/	2001/	± 1%(F)	10Ω	1M Ω	E-96
FCR06	1/4W	200V	300V	± 5%(J)	1 Ω	10M Ω	E-24

CHIP ARRAY RESISTORS DIMENSIONS



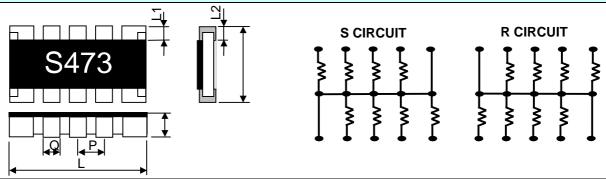


Dimensions Type	L	w	н	L ₁	L ₂	Р	Q
RCA03-4D (0603)	3.2±0.2	1.6 ± 0.15	0.5 ± 0.1	0.30 ± 0.15	0.35Max	0.8 ± 0.1	0.5 ± 0.1

CHIP ARRA	CHIP ARRAY RESISTORS RATING										
Type	Rated	Max.	Max.	T.C.R	Resistance	Range	Jumper Jumpe		Operating		
	Power	Working	Overload	(ppm/°C)	F (± 1%) G (± 2%)		Rated	Resistance	Temperature		
	at	Voltage	Voltage		E-96	J (± 5%)	Current	Value	Range		
	70°C		,			È-24					



CHIP RESISTORS NETWORK DIMENSIONS



Dimensions Type	L	W	Н	L1	L2	Р	Q
RCN06-10R RCN06-10S	6.4 ± 0.2	3.1 ± 0.2	0.55 ± 0.1	0.5 ± 0.3	0.5 ± 0.2	1.27 ± 0.1	0.8 ± 0.2

CHIP RESISTORS NETWORK RATING									
Туре	Rated	Max.	Max.	T.C.R	Resistance Range	Number of	Number	Operating	
	Power	Working	Overload	(ppm/°C)	J (± 5%)	Terminals	of	Temperature	
	at70°C	Voltage	Voltage		E-12		Resistor	Range	
RCN06-10R RCN06-10S		50V	100V	± 200	10 Ω ~ 1M Ω	10	8	-55°C ~ +125°C	

Item	Specification	Test Method
DC Resistance	J: ± 5%, F: ± 1%	JIS C 5202 5.1
Temperature Coefficient of	J: ± 200 ppm/°C	JIS C 5202 5.2 / IEC 115-1 4.8.4.2
Resistance (TCR)	F: ± 100 ppm/°C	
Short Time Overload	J: ∆R≦± (2%+0.1Ω)	JIS C 5202 5.5 / IEC 115-1 4.13
	F: Δ R≤± (1%+0.05Ω)	2.5xRated voltage (Max. Overload Voltage) for 5 sec measure resistance after 30 minutes
Resistance to Solder Heat	J: ∆R≦± (1%+0.1Ω)	JIS C 5202 6.4 / IEC 115-1 4.18
	F: $\Delta R \leq (0.5\% + 0.05 \Omega)$	With 260 \pm 5°C for 10 \pm 1 sec.
	No mechanical damage	
Solder ability	Over 95% of termination must be	JIS C 5202 7.4 / IEC 115-1 4.17
•	covered with solder	After immersing flux, dip in the 235 \pm 5°C molten solder bath for 2 \pm 0.5
		sec.
Temperature Cycle	J: $\Delta R \leq (1\%+0.1\Omega)$	JIS C 5202 7.4 / IEC 115-1 4.19
	F: $\Delta R \leq \pm (0.5\% + 0.05 \Omega)$	Repeat 5 cycles as follows
	No mechanical damage	-55°C (30minutes)+25°C (10~15minutes)
		+125°C (30minutes)+25°C (10~15minutes)
Temperature Strength	$\Delta R \leq \pm (0.5\% + 0.05 \Omega)$	JIS C 5202 6.1
	No mechanical damage	500g for 10 seconds
Load Life	J: $\Delta R \leq \pm (3\% + 0.1 \Omega)$	JIS C 5202 7.10 / IEC 115-1 4.25.1
	F: $\Delta R \leq \pm (1\% + 0.05 \Omega)$	Permanent resistance change after 1000+48/-0 hours (1.5 hours ON,
		0.5hour OFF) at RCWV or Max. Keep the resistor at $70 \pm 3^{\circ}$ C ambient
Load Life Humidity	J: $\Delta R \leq \pm (3\% + 0.1 \Omega)$	JIS C 5202 7.9 / IEC 115-1 4.24.2
	F: $\Delta R \leq \pm (1\% + 0.05 \Omega)$	Maintain the temperature of the resistor at 40 ± 2°C and 90~95% RH
		with the rated voltage applied. Cycle ON for 1.5hours and Off for 0.5hour
		for 1000+48/-0 hours. After one hour, measure the resistance value.
Intermittent Overload	$\Delta R \leq \pm (5\% + 0.1 \Omega)$	JIS C 5202 5.8
	No mechanical damage	2.5xRated Voltage (Max. Overload Voltage), 1secON, 25sec OFF, test
		10,000 cycles
Insulation Resistance	Between termination and coating	JIS C 5202 5.6 / IEC 115-1 4.6.1.1
	must be over 1000 M Ω	Test voltage: 100 ± 15V

CHIP RESISTORS MARKING



3 digit marking for E24 (J) 100 ~ 10Ω 122 ~ 1.2KΩ

 $473 \sim 47$ ΚΩ

4 digit marking for E96 (F)

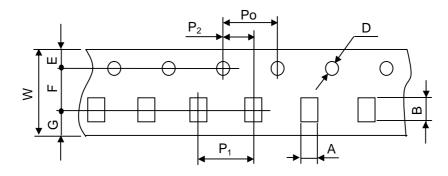
1542

22R1 ~ **22.1** Ω 1020 ~ 102Ω

3 digit marking for E96 (F) 02C $102 \times 10^2 = 10.2 \text{K}$ 15E

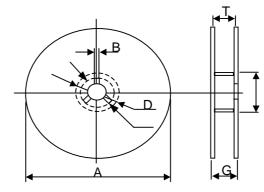
 $140 \times 10^4 = 1.4M$

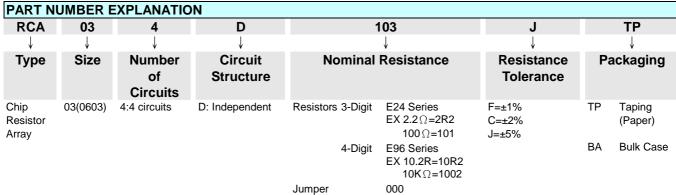
CHIP RESISTORS TAPING



CHIP R	CHIP RESISTORS TAPING										
Туре	Α	В	W	F	E	P ₁	P ₂	P ₀	D	G	
FCR03	1.10 ± 0.20	1.90 ± 0.20	8.0 ± 0.3	3.50 ± 0.05	1.75 ± 0.10	4.0 ± 0.1	2.00 ± 0.05	4.0 ± 0.1	1.5 + 0.1	2.75	
FCR05	1.65 ± 0.20	2.45 ± 0.20	8.0 ± 0.3	3.50 ± 0.05	1.75 ± 0.10	4.0 ± 0.1	2.00 ± 0.05	4.0 ± 0.1	1.5 + 0.1	2.75	
FCR06	2.00 + 0.10 -0.15	3.57 + 0.10 -0.15	8.0 ± 0.3	3.50 ± 0.05	1.75 ± 0.10	4.0 ± 0.1	2.00 ± 0.05	4.0 ± 0.1	1.5 + 0.1	2.75	

CHIP RESISTOR SPACKAGE				
Symbol Dimension				
Α	178 ± 2.0			
N	80.0 ± 0.5			
С	13.0 ± 0.5			
D	20min			
B 20 ± 0.5				
G	100 ± 1.5			
Т	14.9 max.			





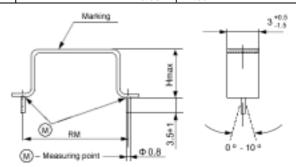


LOW VALUE POWER RESISTORS

Features: Current detective resistors for power supply circuit. Easy soldering. Low inductance.

SPECIFICATION:				
Туре	LR	350-009	351-009 351-010	352-009 352-010 352-011
Power rating P ₇₀	W	0.5	1.0	1.5
Resistance range	Ω	R003~R051	R004~R068	R006~R10
E-series			E24≧R010	
Tolerances	%		±1, ±3, ±5, ±10	
Temperature coefficient	ppm/°C		$+200 \sim +1200$	
Max. Cont. working voltage	VRMS		For all styles	
Insulation voltage (1min.)	VRMS		$\sqrt{P70xR}$ Non insulate	d
Insulation resistance	Ω		Non insulated	
Derating, linear	°C		70~300(0W)	
Climatic category		55	200	56
Temperature range	°C		-50~300	
Thermal resistance	KW-1	200	100	70
Failure rate (Total, ν_0 max, 60% conf. Lev.)	10-9*h-1	Ca.10, Depends on value		
Endurance (P ₇₀ , 70,1000h)	<u>ΔR</u> %	±3.0		
Damp heat ,steady state(40°C,93% r.h.,56d)	<u>ΔR</u> %	%		
Climatic sequence	<u>ΔR</u> %	±0.5		
Terminal strength	<u>ΔR</u> %	±0.5		
Terminal tensile strength	N	30		
Resistance to soldering heat (260℃,10s)	<u>ΔR</u> %	±0.2 typ.		
Solder ability	S	2.5 Flow time, solder globule test IEC 60068-2-20-T		
Making		<u> </u>	Value imprinted	

DIMENSION IN MM:					
Туре	RM H max.				
LR350-009		6.5			
LR351-009	10	10.5			
LR352-009		17.0			
LR351-010	45	8.0			
LR352-010	15	14.5			
LR352-011	20	12.0			



Construction: The resistive elements consist of a flat metal-band. Spot welded Cu-terminals ensure high stability of contacts. Thus, this construction results in a no inductive resistor of both high stability and overload capacity.

PACKAGING:				
Туре	Pieces	Pack. –Code		
LR350-009	200pcs	Bulk		
LR351-009	200nas	Bulk		
LR351-010	200pcs	Bulk		
LR352-010	200St.	Bulk		
LR352-011	20051.	Duik		

Ordering example:	LR351-009	R024	5%	Bulk
	Type	Value	Tolerance	Pack-Code



LOW VALUE WIRE RESISTORS

Current detective resistors for power supply circuit.

The resistive element of a Ni-Cu alloys.

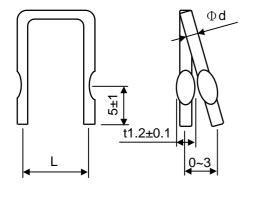
Easy soldering.

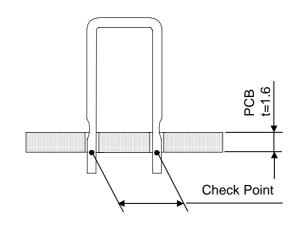
Low inductance.



LOW VALUE W	LOW VALUE WIRE RESISTOR GENERAL SPECIFICATION						
Туре	Max. Current Rating (A)	Resistance $(m\Omega)$	Tolerance (%)	T.C.R ppm/°C	Rated Ambient Temp. (°C)	Operating Temp. (°C)	
LR0805	4.5	20	J:±5%	±100	+70°C	-40~+155°C	
LR0810	4.5	20	J:±5%	±100	+70°C	-40~+155°C	

DIMENSION IN MM:			
Туре	L ±1	t ± 0.1	d± 0.5
LR0805	5	1.2	0.8
LR0810	10	1.2	0.8





Resistance check point

PACKAGING:		
Type	Pieces	Pack. –Code
LR0805	2000pcs	Bulk
LR0810	2000pcs	Bulk

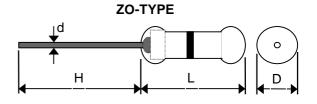
Ordering example:	LR0805	R020	5%	Bulk
	Type	Value	Tolerance	Pack-Code

ZERO OHM/JUMPER WIRE RESISTORS

Zero ohms are developed for the interconnection device Between points on a P.C. Board as jumper wires or Crossovers. Token offer a quick solution to the following problems, (1) Inability to connect two points on a P.C. Board due To other circuit paths which must be crossed over. (2) An After the fact design the requires new point connections. (3) Circuit tuning by changing point connections. Zero ohms are especially suited for automatic machine insertion. Token offers zero ohm resistors (ZO) and jumper wire resistors (JW).

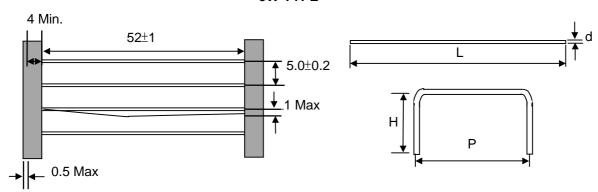


ZERO OF	ZERO OHM RESISTOR GENERAL SPECIFICATION						
Type	Rating	Dim	ension (ı	mm)	d		
					+0.02-0.04		
		L Max.	D Max.	H ± 3			
ZO-1/8	0.125W	4.2	2.0	28	0.5		
ZO-1/4	0.25W	6.8	2.5	28	0.5		



JUMPER WIRE RESISTOR GENERAL SPECIFICATION

JW-TYPE



Туре	L±1	d+0.02 -0.04	Н	Р
ZW-A	61.5	0.5	3 - 10	5 - 30
ZW-B	61.5	0.6	3 - 10	5 - 30

ELECTRICAL PERFORMANCE			
Requirements	Characteristics		
Maximum Resistance	0.01Ω		
Lead Material	Tin-plated copper		
Body Material	Electrical grade, high performance molding compound		
Insulation Resistance	Dry - 10,000M Ω ; Wet - 100M Ω		
Dielectric Withstanding Voltage	Atmospheric-500V RMS, Reduced-325V RMS		
Inculation Flammability	Resistor Insulation is self extinguishing within		
Insulation Flammability	10 seconds after externally applied flame is removed.		
Current Rating	25 Amps. at 25°C, dreating to 0 Amps.150°C		

<u>ZO-1/4</u>	<u>0.25W</u>	<u>T/B</u>
Product Type.	Rated Power.	Forming

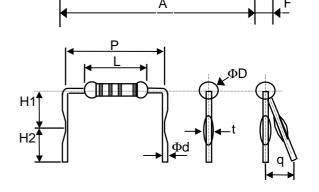


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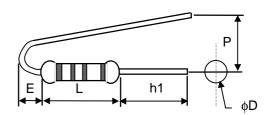
RESISTOR FORMING TYPE AND DIMENSIONS

TAPE 1	TYPE DIME	NSIONS		
Туре	T-26	T-52	T-63	T-73
Α	26 ± 1	52 ± 1	63 ± 1.5	73 ± 1.5
В	5 ± 0.5	5 ± 0.5	10 ± 0.5	10 ± 0.5
С	5 ± 1	5 ± 1	5 ± 1	5 ± 1
D	Max 0.6	Max 0.6	Max 0.8	Max 0.8
E	Max 1.2	Max 1.2	Max 1.2	Max 1.2
F	6 ± 1	6 ± 1	6 ±1	6 ± 1

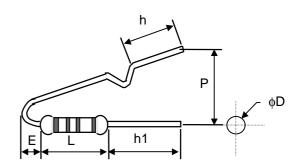
MB F	ORM	DIME	NSIC	NS T	ABLI	E		
Wa	tts	D±0.5	L±1	P±1	H₁±1	H ₂ ±0.5	d±0.5	t±0.2
1/2W	1/2W 1WS		9	12.5	10.5	4	0.6	1.2
1W	2WS	4	11	15	10.5	4	8.0	1.25
2W	3WS	5	15	20	10.5	4	8.0	1.25
3W	5WS	6	17	25	10.5	4	8.0	1.25
5W	5W -		24	30	14	6.5	8.0	1.25



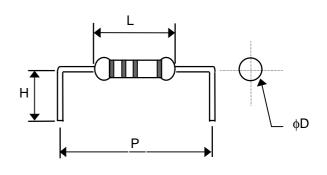
F FO	RM D	IMENSIO	NS TAB	LE									
Wa	tts		Di	mensio	ns								
		ϕ D±0.5	ψ D±0.5 L±1.0 P±2.0 E Max h ₁ ±1.0										
1/2W	1WS	3	3 9 6 3.5 5										
1W	2WS	4	11	6	3.5	5							
2W	3WS	5	15	3.5	5								
3W	5WS	6	17	6	3.5	5							



FK F	ORM	DIMENS	IONS T	ΓABLE								
Wa	tts			Dimer	nsions							
		ϕ D±0.5	5 D±0.5 L±1.0 P±2.0 E Max h₁±1.0 h₂ Max									
1/2W	1WS	3	3 9 6 3.5 5 4									
1W	2WS	4	11	6	3.5	5	4					
2W	3WS	5	5 15 6 3.5 5 4									
3W	5WS	6	17	6	3.5	5	4					



M FO	RM DIN	MENSIONS	TABLE		
W	atts		Dimer	nsions	
		ϕ D±0.5	L±1.0	P±2.0	H±1.0
1/8W	1/4WS	1.5	3.2	6	10
1/4W	1/2WS	2.3	6	10	10
1/2W	1WS	3	9	12.5	10
1W	2WS	4	11	15	10
2W	3WS	5	15	20	10
3W 5WS		6	17	25	10
5W		8	24	30	20



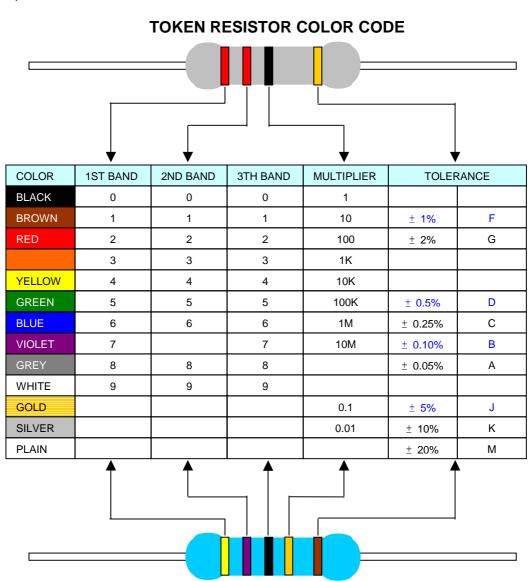


RESISTOR COLOR CODE SYSTEM

Token resistor color code system applies to carbon film resistors, metal oxide film resistors, fusible resistors, precision metal film resistors, and wire wound resistors (cylindrical with enlarged ends) of the axial lead type. This system is employed for resistors when the surface area is not sufficient to print the resistance value for the past time. At present, Token resistor color code system is applying for autoimmunization. The first three bands closest to one end of the resistor are used to determine the resistance. The fourth band represents the tolerance of the resistor. Additional information can be obtained from the first band. Generally, If an additional fifth band is black, the resistor is wire wound resistor. If an additional fifth band is white, the resistor is fusible resistor. If only one black band in the center, the resistor is called zero ohm resistor. The colors of the first two bands represent the numerical value of the resistor. The third band represents the power-of-10 multiplier.

HOW TO READ THE REISISTOR CODE

First find the tolerance band, it will typically be gold (5%) and sometimes silver (10%). Starting from the other end, identify the first band - write down the number associated with that color; in this case Red is 2. Now 'read' the next color, here it is red so write down a 2 next to the two. (You should have '22' so far.) Now read the third or 'multiplier' band and write down that number of 1. In this example, the 'multiplier' band is Black so we get 22Ω . If the 'multiplier' band is Gold move the decimal point one to the left. If the 'multiplier' band is Silver move the decimal point two places to the left.





RESISTANCE TOLERANCE											
Symbol	A B C D F G J K M										
Resistance tolerance	±0.05%	±0.1%	±0.25%	±0.5%	±1%	± 2%	± 5%	±10%	± 20%		

SIGN	SIGNIFICANT FIGURES OF NOMINAL RESISTANCE											
E-6 RE	SISTAN	CE TOLE	RANCE (±	£20%)								
10	15	22	33	47	68							

E-12 RES	SISTANC	E TOLER	ANCE (±1	10%)							
10	12	15	18	22	27	33	39	47	56	68	82

E-24 RESISTANCE TOLERANCE (±2%; ±5%)											
10	11	12	13	15	16	18	20	22	24	27	30
33	36	39	43	47	51	56	62	68	75	82	91

E-96 R	ESISTAN	ICE TOLE	RANCE ((±1%)							
10.0	10.2	10.5	10.7	11. 0	11. 3	11. 5	11. 8	12.1	12.4	12.7	13.0
13.3	13.7	14.0	14.3	14.7	15.0	15.4	15.8	16.2	16.5	16.9	17.4
17.8	18.2	18.7	19.1	19.6	20.0	20.5	21.0	21.5	22.1	22.6	23.2
23.7	24.3	24.9	25.5	26.1	26.7	27.4	28.0	28.7	29.4	30.1	30.9
31.6	32.4	33.2	34.0	34.8	35.7	36.5	37.4	38.3	39.2	40.2	41.2
42.2	43.2	44.2	45.3	46.4	47.5	48.7	49.9	51.1	52.3	53.6	54.9
56.2	57.6	59.0	60.4	61.9	63.4	64.9	66.5	68.1	69.8	71.5	73.2
75.0	76.8	78.7	80.6	82.5	84.5	86.6	88.7	90.9	93.1	95.3	97.6

E-192 I	RESISTA	NCE TOL	ERANCE	(±0.1%;	±0.25%; ±	±0.5%)					
10.0	10.1	10.2	10.4	10.5	10.6	10.7	10.9	11. 0	11. 1	11. 3	11. 4
11. 5	11. 7	11. 8	12.0	12.1	12.3	12.4	12.6	12.7	12.9	13.0	13.2
13.3	13.5	13.7	13.8	14.0	14.2	14.3	14.5	14.7	14.9	15.0	15.2
15.4	15.6	15.8	16.0	16.2	16.4	16.5	16.7	16.9	17.2	17.4	17.6
17.8	18.0	18.2	18.4	18.7	18.9	19.1	19.3	19.6	19.8	20.0	20.3
20.5	20.8	21.0	21.3	21.5	21.8	22.1	22.3	22.6	22.9	23.2	23.4
23.7	24.0	24.3	24.6	24.9	25.2	25.5	25.8	26.1	26.4	26.7	27.1
27.4	27.7	28.0	28.4	28.7	29.1	29.4	29.8	30.1	30.5	30.9	31.2
31.6	32.0	32.4	32.8	33.2	33.6	34.0	34.4	34.8	35.2	35.7	36.1
36.5	37.0	37.4	37.9	38.3	38.8	39.2	39.7	40.2	40.7	41.2	41.7
42.2	42.7	43.2	43.7	44.2	44.8	45.3	45.9	46.4	47.0	47.5	48.1
48.7	49.3	49.9	50.5	51.1	51.7	52.3	53.0	53.6	54.2	54.9	55.6
56.2	56.9	57.6	58.3	59.0	59.7	60.4	61.2	61.9	62.6	63.4	64.2
64.9	65.7	66.5	67.3	68.1	69.0	69.8	70.6	71.5	72.3	73.2	74.1
75.0	75.9	76.8	77.7	78.7	79.6	80.6	81.6	82.5	83.5	84.5	85.6
86.6	87.6	88.7	89.8	90.9	92.0	93.1	94.2	95.3	96.5	97.6	98.8

TOKEN RESISTOR GLOSSARY

RATED POWER

The maximum value of power, which can be continuously loaded to a resistor at a rated ambient temperature. Please confirm beforehand that there is such a case in a network resistor that rated power per package as well as per element is specified.

RATED VOLTAGE

The maximum value of D.C. voltage or A.C. voltage (commercial frequency effective value) capable of being applied continuously to a resistor at the rated ambient temperature. Rated voltage shall be calculated from the following formula. However, it shall not exceed the maximum working voltage.

Rated Voltage (V) = \sqrt{R} Rated Power (W) X Nominal Resistance Value(Ω)

CRITICAL RESISTANCE VALUE

The maximum nominal resistance value at which the rated power can be loaded without exceeding the maximum working voltage. The rated voltage is equal to the maximum working voltage in the critical resistance value.

MAXIMUM WORKING VOLTAGE

The maximum value of D.C. voltage or A.C. voltage (commercial frequency effective value) capable of being applied continuously to a resistor or a resistor element. However, the maximum value of the applicable voltage is the rated voltage at the critical resistance value or lower.

MAXIMUM OVERLOAD VOLTAGE

Specifications given herein may be changed at any time without prior notice. Please confirm technical specifications before you order and/or use. The maximum value of voltage capable of being applied to a resistor for five seconds in the overload test. (JIS C 5201- 1 4.13) Typically the applied voltage in the short time overload test shall be 2.5 times larger than the rated voltage. However, it shall not exceed the maximum overload voltage.

DIELECTRIC WITHSTANDING VOLTAGE

A.C. voltage (commercial frequency effective value) that can be applied to a designated spot between the electrode and the outer coating for a minute in the dielectric withstanding voltage test. (JIS C 5201- 1 4.7)

RATED AMBIENT TEMPERATURE

The maximum ambient temperature at which a resistor is capable of being used continuously with the prescribed rated load (power). The rated ambient temperature refers to the temperature around the resistor inside the equipment, not to the air- temperature outside the equipment.

DERATING CURVE

The curve that expresses the relation between the ambient temperature and the maximum value of continuously loadable power at its temperature, which is generally expressed in percentage.

TEMPERATURE COEFFICIENT OF RESISTANCE (T.C.R.)

The rate of change in resistance value per 1 °C in the prescribed temperature within the range of resistor operating temperature shall be expressed in the following formula:

T.C.R. (ppm/°C) =
$$\frac{R-R_0}{R_0} \times \frac{1}{T-T_0} \times 10^6$$

R: Measured resistance (Ω) at T °C R₀: Measured resistance (Ω) at T₀°C T: Measured test temperature (°C) T₀: Measured base temperature (°C)

PRECAUTIONS IN USE OF FIXED RESISTORS

FIXED RESISTORS IN GENERAL

When an ambient temperature exceeds a rated ambient temperature, resistors shall be applied on the derating curve by derating the load power.

General resistors are not combustion- resistant and are likely to emit, flame, gas, smoke, red heat, etc. under overloads. Flame retardant resistors generally emit smoke and red heat in a certain power and over but do not emit fire or flame.

When resistors are shielded or coated with resin etc., stress from the storage heat and the resin are applied to the resistors. So, performance and reliability of resistors should be checked well before use.

When a voltage higher than rated is applied in a short time (single pulse, repeated pulses, surge, etc.), it does not necessarily ensure safety that an effective wattage is not higher than a rated wattage. Then consult with us with your specified pulse wave shape Resistors shall be used in a condition causing no dew condensation.

Keep temperature from rising by choosing a resistor with a higher rated capacity; do not use a component having the exact load value required. For considerations of safety in extended period applications, the resistor rating should be more than four times higher than the actual wattage involved, but never use a resistor at less than 25% of its rated power.

In applications where resistors are subject to intermittent current surges and spikes, be sure in advance that the components selected are capable of withstanding brief durations of increased load.

Do not exceed the recommended rated load. Resistors must used within the rated voltage range to prevent the shortening of service life and/or failure of the wound resistance elements

Minimum load: Resistors must be utilized at 1/10 or more of the rated voltage to prevent poor conductance due to oxidation build-up. For basic particulars for cautions, refer to EIAJ Technical Report RCR- 2121 "Guidance for care note on fixed resistors".

METAL OXIDE FILM RESISTORS

All resistors manufactured by Token Electric Co., Ltd. comply with the U.S. UL-94 non-flammability test, Class V-0, a continuous combustion period of zero seconds.

Smoke emitted from non-flammable resistors on initial use in powered circuits is a normal phenomenon and the component can be safely utilized.

Never use organic solvents to clean non-flammable resistors.

Non-flammable resistors cannot be utilized in oil.

Non-flammable resistor cannot be used in high frequency machinery because of the inductance produced by the windings.

A suitable type of resistor must be selected. Contact us for details.

Although the hardness exceeds that of a 3H pencil lead, do not nick the resistor coating with screwdrivers or other pointed objects Avoid touching non-flammable resistors in operation; the surface temperature ranges from approximately 350°C to 400°C when utilized at the full rated value. Maintaining a surface temperature of 200°C or less will extend resistor service life.

Less resistant against external shocks than ordinary resistors due to special flame retardant coating. So, never give shocks or vibrations on the resistors. Also never damage them by picking up the coated films with pliers, tweezers, etc. After cleaning, no external power should be put on the coated films before they are well dried.

WIRE WOUND RESISTORS

When being used in AC circuits, some wire wound structures give inductance ingredients or parasitic capacity, so they may cause unusual phenomena such as oscillations etc.

Quorum deviations of other components should be carefully taken into account for use.

Application and Placement: Wire-wound resistors use different gauges of wire as resistance elements. Sometimes the gauge is extremely thin (finer than a strand of human hair) and very susceptible to breakage in environments containing salts, ash, dust and corrosives. Avoid utilization in such environments.

Do not install in dusty areas because the accumulation will cause shorts and poor conductance.

FUSING RESISTORS

When using, it shall be made sure that the overload conditions at unusual moments lie within the fusing territory.

Consult with us in advance when overloaded higher than the rated voltage under an ordinary situation since such an overload may store up damages on resistors.

Use at the maximum open-circuit voltage or lower as an arc phenomenon may arise when high voltage is applied again after fusing by an over current.

Consult with us for the maximum open-circuit voltage because it varies with type and resistance.

CHIP NETWORKS

Care should be taken to the fact that slipping out of position during mounting may increase to cause solder bridges.

As chip networks receive mechanical stress easier than chip resistors, take care so that no strong mechanical stress is given during and after the mounting.

An incorrect solder volume increases stress on resistors and may result in cracks or performance defects. Be careful to avoid too much or too little soldered volume

PRECAUTIONS IN USE

The types and the specifications in this catalog are typical ones. Before use, please make sure of specifications and precautions in use with the contents of specifications for supply or ask our sales offices for the specifications.

PARTICULARS COMMON TO ALL KINDS OF PRODUCT TYPES

APPLICATIONS

When components are used for special applications requiring high reliability (life maintenance equipment, atomic energy, airplanes, artificial satellites, etc.), contact us beforehand. Also make sure to evaluate and verify the components in a state that they are mounted on actual equipment.

SOLDERING

Soldering shall be performed within the specified temperature, time and number of times for each component. If the components are heated to high temperature for a long time, the colors and characteristics may change, and disconnection may occur.

After soldering, keep the component from stress until it is cooled down.

After soldering, be sure not to give any mechanical stress on the terminal section by warping of the printed board, etc.

INSERTION AND MOUNTING

The coating is covered to ensure the performance of components. Do not give any damages or excessive impacts on the products with pliers or pinsetter, or improper adjustment of an automatic mounter.

They may cause characteristic changes, disconnection, crack, etc.

Do not use the components dropped at the time of mounting or ones removed from the printed boards.

Make sure to avoid heat radiation generated by other heated components.

In case boards are sealed by molding or coated after mounting components, consult us beforehand.

Take care not to have electrostatics applied to the components when assembling.

RESISTANCE TO PULSE

If the components are used in circuits where pulse wave current (single pulse, repeated pulse) or surge current flows, consult us beforehand. Also note that it is necessary to check with actual circuits considering dispersion of the tolerance values of the other components.

STORAGE

The components should be kept away from high temperature, high humidity, direct sunlight, heat, corrosive gas (brimstone, chlorine, acid, alkali, etc.)

Please inquire us about the storage term of products.

CLEANING

Be careful not to leave ionic substances contained in solder flux after washing the flux.

Especially when non-washing- soldering, water washing or water- soluble detergent is used, it is essential to confirm reliability of the components before use.

GENERAL

For basic particulars for cautions, refer to EIAJ Technical Report RCR-1001 "Safety application guide for electronic parts".

PARTICULARS COMMON TO CHIP COMPONENTS

Warping of printed boards, which is caused by heat, gives stress directly to components when boards are cooled down. Be careful of the following particulars:

The arrangement of electrodes of chip components should go along with the fiber direction (vertical direction) of printed boards.

When printed boards are divided after soldering, proper positioning of the components is required in order to avoid any stress caused by warping, bending, etc. of the boards.

Be sure to design the same size of pads both on left and right sides.

If far different sizes of components are mixed on a board, take care of the positioning of the components.

PARTICULARS COMMON TO DISCRETE COMPONENTS

To avoid mechanical force to components, pay attention to following the particulars:

Be careful not to create resonance by vibration.

The bodies of the discrete components should be free from twisting or bending.

The bodies of the large components should be firmly fixed.

When the lead wires need to be bent, try to make larger radius of curve in order to avoid excessive force at the foot of the terminals.

When cutting or clinching the lead wires on the mounter, be careful not to apply excessive forces to them.